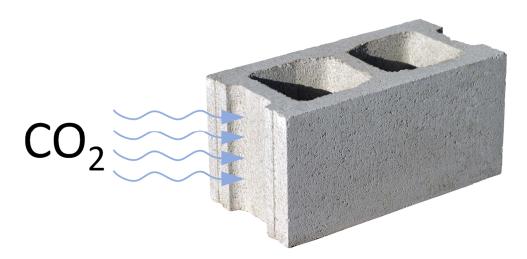


CARBOCLAVE CONCRETE MASONRY UNITS ARE THE NEXT GENERATION BLOCK THAT REDUCE EMISSIONS WHILE UTILIZING CARBON DIOXIDE AS A CURING AGENT

Manufactured using a patent-pending, industry-leading process that converts gaseous CO₂ waste into solid reinforcing calcium carbonate

- ✓ Production consumes less energy than conventional steam curing
 - ✓ Guaranteed minimum CO₂ utilization of 0.23 kg per 20 cm unit



Improved performance relative to conventional block, including

- ✓ Higher compressive strength (limestone/granite family)
- ✓ Better freeze-thaw resistance
- ✓ Improved sulphate attack resistance
- ✓ Consistent colour in production
- ✓ Greater resistance to drying and atmospheric shrinkage
- ✓ Reduced sorptivity/permeability
- ✓ Reduced efflorescence effect

FOR MORE INFORMATION VISIT: WWW.RICHVALEYORK.COM OR CALL: 1-877-792-5625

RICHVALE YORK BLOCK INC.

LEED® Credit	Credit Points	Carboclave Block Contribution	
EAp2: Minimum Energy Performance (option 1) & EAc1: Optimize Energy (option 1)	BD + C ² : up to 19 ID + C ³ : n/a	 Thermal mass from exposed exterior and interior masonry walls absorbs and releases heat slowly, which moderates temperatures to reduce heating and cooling loads, energy consumption, and equipment size 	
MRc2: Construction Waste Management	BD + C: up to 2 ID + C: up to 2	 Modularity of masonry minimizes waste Demolition & construction concrete masonry unit waste can be crushed & recycled 	
MRc4: Recycled Content	BD + C: up to 2 ID + C: up to 2	 Carboclave normal-weight blocks contain ±4% pre-consumer recycled content (slag cement, CO₂) Carboclave light-weight blocks contain ±69% pre-consumer recycled content (expanded slag aggregate, slag cement, CO₂) 	
MRc5: Regional Materials	BD + C: up to 2 ID + C: up to 2	 Carboclave blocks are produced in London, Ontario, and are typically shipped by truck within 800 km radius 	
RPc1: Durable Building	BD + C: 1 ID + C: n/a	 Concrete masonry units are a proven material for the durability credit based on demonstrated effectiveness. 	
Innovation in Design - Building Product Innovation	BD + C: 1 ID + C: 1	 Concrete Carboclave block may be considered for an Innovation and Design point Richvale York Block Inc. will provide the documentation required for credit submission 	
Innovation in Design - MRpc63: Building life- cycle impact reporting	BD + C: 1 ID + C: n/a	 Pilot credit is based on LEED v4 MR credit Building life-cycle impact reduction (option 4) Data from the CCMPA EPD may be used in whole-building LCA assessments 	
Alternative Compliance Path (ACP) - MRpc84: v4 MR credit category for v2009 projects This pilot credit permits pursuing the entire LEED v4 Materials and Resources category in place of the MR credits from LEED v2009.	BD + C: 3 ID + C: n/a BD + C: 1 ID + C: n/a	 Building life-cycle impact reduction (option 4) Data from the CCMPA EPD may be used in whole-building LCA assessments CCMPA EPD data included in the Impact Estimator for Buildings LCA software Building product disclosure and optimization - environmental product declarations (option 1) Richvale York Block Inc. was a participant in the Canadian Concrete Masonry Producer Association (CCMPA) industrywide environmental product declaration EPD⁴. EPD valued as one half (1/2) of a product for credit calculation 	
Carboclave block qualifies for the following MR credits:	BD + C: up to 2 ID + C: n/a	Construction and demolition waste management Modularity of masonry minimizes waste Demolition & construction masonry waste can be crushed & recycled	

RICHVALE YORK BLOCK INC.

¹ For further information on LEED® 2009 credits see https://www.usgbc.org/credits

² Refers to LEED® Canada For New Construction and Major Renovations, and For Core and Shell Development 2009

³ Refers to LEED® Canada Green Building Rating System for Commercial Interiors Version 1.0 (2006)

 $^{^4}$ For EPD see $http://ccmpa.ca/wp-content/uploads/2016/12/CCMPA_EPD_2016-08-24.pdf$



August, 17, 2017

To whom it may concern:

Re: LEED Pre-Consumer Recycled Content

Lafarge bulk and packaged products uses varying amounts of pre-consumer recycled products in the manufacturing process as listed below

The Pre-consumer recycled content is as follows:

		Location
GU Bulk	13.1%	St. Marys
GUL Packaged	12.4%	St. Marys
Type N Masonry	9.4%	St. Marys
Type S Masonry	10.7%	St. Marys
Slag Cement	100%	Stoney Creek
Lightweight Slag Aggregate	100%	Hamilton

If you have any further questions or require further information, please do not hesitate to call.

Yours Truly,

Steve Zupko, B.E.S.

Technical Sales Representative

La Zufu

Lafarge Canada-Cement

Cell 519-878-6142



1298 CLARKE RD., LONDON, ON N5V3B5

Please be advised from our location all materials used in the production of our block come from a distance less than 100 kms.

Kind regards,

Luciano Teseo

Vice President-Technical

RICHVALE YORK BLOCK INC. 1-800-265-1592



TO WHOM IT MAY CONCERN

Please be advised all hardwood skids used for the shipping of concrete block are in fact refundable and re-used on average seven times before being cut-up for fire wood, creating NO waste.

If you have any questions, please call.

Kind regards,

Luciano Teseo

Vice President-Technical

RICHVALE YORK BLOCK INC. 1-800-265-1592